



## Handle Replacement Kit Instructions

### Installation Kit Includes:

4 - 1/4-20 x 1/4" T-Nuts  
4 - Washers  
4 - 1/4-20 x 3/8" Bolts  
1 - Handle

2 - T-Nut Wraps  
1 - Punch Template  
1 - 1/4" Punch

### Other Items needed: (not included)

Your Boat  
Scissors  
Pen

Punch Pad  
Hammer  
Allen Wrench (from Repair Kit)



### Boat Preparation

1. Deflate boat and cut off all old or damaged handles.
2. Remove Split Ring and carefully open the zippers to the area to be worked on.

### Handle Installation

1. Align Punch Template and mark punch locations using a Pen and remove template.
2. Insert replacement Handle into Handle slot pushing it to the end of the pocket.
3. Place Punch Pad underneath area to be punched and punch holes as marked.





4. Wrap T-Nut Wrap around T-Nuts and insert into holes from inside the boat.



5. Install Washer onto Bolt, thread into T-Nut and tighten using Allen Wrench.



6. Repeat Steps 1-5 for opposite end of Handle.
7. Follow the above procedure for remaining Handles.
8. Carefully close the zippers, replace the Split Ring and inflate.
9. Go Boating!

